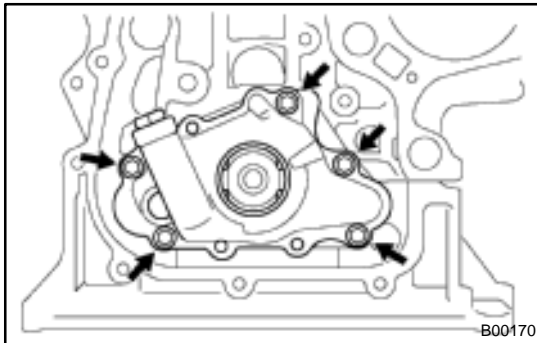


REMOVAL

1. DRAIN ENGINE OIL
2. REMOVE TIMING CHAIN AND CRANKSHAFT TIMING SPROCKET (See page [EM-13](#))



3. REMOVE OIL PUMP

Remove the 5 bolts, oil pump and gasket.